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D350-689-043
Job Sheet 201446



Part No: D350-689-043

Job Qty: 1 pcs

Part Name: Dual High Back Seat Assembly- Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-689 REV.D IPP Rev:A 08-12-24 new issue DD verified by:ECI PP Rev:B as per DSI 9498 DD
10.02.12 verified by:JLM IPP REV:C 15.02.12 AS PER IIN REVC DD VERF:JLM IPP RevD: 17.09.12 IIN
REV.D DD verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Small Fab - 1	1 pcs	10/25/19		0.00	0.27	Small Fab - 1		DAS 58 9-89 OCT 09 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
150	QC 5	1 pcs	10/25/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 OCT 09 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
160	Packaging 3-1 - Stock - B4B	1 pcs	10/25/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165	DC - 1 - B4B	1 pcs	10/25/19	0.00 0.00	DC - 1 - B4B
170	QC 21 - FG	1 pcs	10/25/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

DAS
28
9-89

Packaging 1-6 B4B

DAS
78
9-89

OCT 10 2019

DAS
78
9-89

OCT 10 2019

OCT 10 2019

OCT 10 2019

Part Op 140 - Small Fab-4 (Small Fab) ASSEMBLE SEATRIL AND SLIDING BLOCK AS PER IIN SHEET 26
 Descriptions: 150 - QC5 (QC5- Inspect part completeness to step on W/O)
 160 - Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-689-043
 165 - DC (Document Control) Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003
 170 - QC21 (QC21- Final Inspection - Work Order Release)

012342

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3808-041	Seat Rail Assembly	2 pcs (2 ea)	140-Small Fab - 1	5159413
D3809-1	Sliding Block	4 pcs (4 ea)	140-Small Fab - 1	5152191
D5162-041	Seat Structure Assembly	1 pcs (1 ea)	140-Small Fab - 1	5019161
MS24694-S148	Screw	4 Ea (4 ea)	140-Small Fab - 1	5050419
MS24694-S3	Screw	8 Ea (8 ea)	140-Small Fab - 1	5094481
D3018-1	Seat Cushion	1 pcs (1 ea)	140-Small Fab - 1	
D3019-1	Back Cushion	1 pcs (1 ea)	140-Small Fab - 1	
D4671-1	Armrest Cushion	1 pcs (1 ea)	140-Small Fab - 1	

14671-1 gty 1 B 5146448
 13018-1 gty 1 B 5146005
 13019-1 gty 1 B 5146000

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
140-Small Fab - 1	D3018-1	1	8	0
	D3019-1	1	8	0
	D3808-041	2	5	0
	D3809-1	4	22	0
	D4671-1	1	6	0
	D5162-041	1	1	0
	MS24694-S148	4	18	0
	MS24694-S3	8	45	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date :	Sequence #:	QTY Affected :		MRB (QSI042)																															
Description Work Order Deviation		Disposition																																	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details:																																			
		Completed By		Lead hand / Supervisor		QC / QA Coordinator																													